MATERIAL SAFETY DATA SHEET TRIM® SC230

12-16-16

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Trim Master Chemical

Product name

TRIM® SC230

Regular

Material type

Oil-rejecting Semisynthetic

Classification/synonym(s)

Semichemical/Semisynthetic fluid

Product use

Coolant and lubricant in metal removal processes

Manufacturer address

MASTER CHEMICAL CORPORATION

501 West Boundary

Perrysburg, OH 43551-1200

419-874-7902

Emergency telephone

800-424-9300

2. COMPOSITION/INFORMATION ON INGREDIENTS

			OTHER		
COMPONENT	OSHA	ACGIH	LIMITS		
	PEL	TLV	RECOM.	CAS#	%RANGE
Triethanolamine	none	5mg/m^3	none	102-71-6	5-15
Monoethanolamine	. 3ppm	3ppm	none	141-43-5	1-10

The exact chemical identities and percentages of the raw materials used in TRIM® SC230 are trade secrets. This information is being withheld as provided for in the Occupational Safety and Health Administration's Hazard Communication Rule (29 CFR 1910.1200).

3. HAZARDS IDENTIFICATION

Emergency overview

Blue liquid

No immediate hazard

Fire may produce oxides of carbon and nitrogen

POTENTIAL HEALTH EFFECTS

Acute effects of

Eye contact

Transient irritation

overexposure

Skin contact

Possible defatting, nonirritant, nonsensitizer

expected to be

Inhalation

Nontoxic Nontoxic

expected to be

Ingestion Nonto

Chronic effects of

overexposure

None currently known

Product/Ingredients listed as

carcinogen or potential carcinogen?

NTP Annual Report No

IARC Monographs No

Signs and symptoms of exposure

None

Medical conditions generally aggravated by exposure

None known

OSHA No

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4. FIRST AID MEASURES

Emergency and first aid

procedures

Eyes

Flush immediately with cool, clean water for at

least 15 minutes

Skin

Wash with mild soap and warm water

Inhalation

Move to fresh air

Ingestion

If large quantities are ingested, contact a physician

In every case get medical attention as required

5. FIRE FIGHTING MEASURES

Flash point (test method)

None to boiling (COC)

Flammable limits Not determined

Extinguishing media

As appropriate for the surrounding fire: water (flood with water),

dry chemical, CO,, or "alcohol" foam

Special fire fighting

procedures

None

Unusual fire and explosion None

hazards

6. ACCIDENTAL RELEASE MEASURES

Steps to be taken if material

is released or spilled

Mop up or use dry absorbent

7. HANDLING AND STORAGE

Precautions to be taken

in handling and storing

Avoid contact with eyes. Avoid prolonged or repeated skin contact with the concentrate. Wash thoroughly after handling. Do not swallow. Refer to

container labels.

Other precautions

This product contains amine. Do not add nitrite or other nitrosating agents to this

product due to the potential for nitrosamine formation.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection

(Specify type)

None

Ventilation

Local exhaust

Not normally required

Mechanical (General)

General room ventilation should be sufficient

Special

None

Other

None

Protective gloves

None

Other protective equipment

None

Eye protection

Safety glasses

Exposure limits

None established by ACGIH or OSHA for product as whole

Refer to Section 2

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Blue liquid	
Odor		Mild, sweet
pH of concentrate	9.0 - 9.3	
Typical operating pH (as range)	8.7 - 9.2	
Boiling point (ASTM D86)	209°F (98°C)	
Freezing point	22°F (-6°C)	
Solubility in water	Soluble	
Specific gravity (H ₂ O=1)	1.041	
V.O.C. Content (ASTM E1868-10)	Not determined	
Evaporation rate (butyl acetate=1)	0.052	

10. STABILITY AND REACTIVITY

Stability Stable Conditions to avoid None

Incompatibility

Strong oxidizers and acids (materials to avoid)

Hazardous combustion or decomposition products

Thermal decomposition (fire) may produce oxides of carbon and nitrogen

Hazardous polymerization

Will not occur

Conditions to avoid None

11. TOXICOLOGICAL INFORMATION

		Results		
Study	Test Animal	Concentrate		10% Solution
Acute inhalation toxicity	Rat			nontoxic LC ₅₆ >204mg/l
Acute oral toxicity	Rat	nontoxic LD ₅₀ >5000mg/kg		nontoxic
Acute dermal toxicity	Rabbit	nontoxic LD _{s0} >2000mg/kg		nontoxic
Primary skin irritation	Rabbit	nonirritant PDI index=1.87	·	nonirritant PDI index=0.17
Primary eye irritation	Rabbit	irritant		nonirritant
Repeated insult patch	Human volunteers			possible defatting nonirritant nonsensitizer

12. ECOLOGICAL INFORMATION

To data available

13. DISPOSAL CONSIDERATIONS

Must comply with local, state, and federal regulations. If pre-treatment is needed, Waste disposal method

chemical treatment or ultrafiltration may be used. Contact Master Chemical Tech

Line (1-800-537-3365) for assistance.

14. TRANSPORT INFORMATION

Department of

DOT Hazard Class: None

Transportation

TRIM® SC230 is not classified as a hazardous material by DOT.

15. REGULATORY INFORMATION

Resource Conservation and

EPA Hazardous Waste Number(s): None

Recovery Act

TRIM® SC230 is not classified as a hazardous waste by EPA.

Toxic Substances Control Act

All TRIM® SC230 ingredients are listed on the TSCA Inventory

of Chemical Substances.

Superfund Amendments and Reauthorization Act of 1986

TRIM® SC230 does not contain any Section 302/304 Extremely

Hazardous Substances or Section 313 Toxic Chemicals.

16. OTHER INFORMATION

	HMIS Hazard Index Concentrate	NFPA Rating
(Health) (Fire) (Reactivity) (Personal Protection)	H = 1 F = 0 R = 0 PP = A (safety glasses)	H = 1 F = 0 R = 0 Special hazards = none
	Typical Working Solution	
	H = 1 $F = 0$ $R = 0$ $PP = A (safety glasses)$	H = 1 F = 0 R = 0 Special hazards = none

Key 0 = minimal1 = slight

2 = moderate4 = severe3 = serious

This information is intended solely for the use of individuals trained in the particular system.

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