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GHS SAFETY DATA SHEET

WELD-ON® 790™ Low VOC Multi-Purpose Plastic Pipe Cement

Date Revised: DEC 2011

Supersedes: MAR 2010

SECTION I - PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME:

WELD-ON® 790™ Low VOC Multi-Purpose Plastic Pipe Cement

PRODUCT USE:

Multi-purpose Low VOC Solvent Cement for PVC / CPVC Plastic Pipe

SUPPLIER:

MANUFACTURER: IPS Corporation

17109 South Main Street, Carson, CA 90248-3127

P.O. Box 379, Gardena, CA 90247-0379

Tel. 1-310-898-3300

EMERGENCY: Transportation: CHEMTEL Tel. 800.255-3924, 813-248-0585 (International)

Medical: Tel. 800.451.8346, 760.602.8703 3E Company (International)

Physical

SECTION 2 - HAZARDS IDENTIFICATION

NO

GHS CLASSIFICATION:

Health Category 4 Acute Toxicity: Skin Irritation:

Acute Toxicity: Category 3 Chronic Toxicity: None Known None Known Flammable Liquid

Category 2

Skin Sensitization: Eye: **GHS LABEL:**







Signal Word:

WHMIS CLASSIFICATION:

CLASS B. DIVISION 2

Danger

Environmental

Precautionary Statements

Hazard Statements

Category 2B

H225: Highly flammable liquid and vapor H226: Flammable liquid and vapour

H319: Causes serious eve irritation H332: Harmful if inhaled

H335: May cause respiratory irritation H336: May cause drowsiness or dizziness EUH019: May form explosive peroxides

EUH066: Repeated exposure may cause skin dryness or cracking

P210: Keep away from heat/sparks/open flames/hot surfaces - No smoking

P261: Avoid breathing dust/fume/gas/mist/vapors/spray

P280: Wear protective gloves/protective clothing/eye protection/face protection

P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

P337+P313: Get medical advice/attention

P403+P233: Store in a well ventilated place. Keep container tightly closed P501: Dispose of contents/container in accordance with local regulation

SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

	CAS#	EINECS#	REACH	CONCENTRATIO
			Pre-registration Number	% by Weight
Tetrahydrofuran (THF)	109-99-9	203-726-8	05-2116297729-22-0000	30 - 45
Methyl Ethyl Ketone (MEK)	78-93-3	201-159-0	05-2116297728-24-0000	20- 35
Cyclohexanone	108-94-1	203-631-1	05-2116297718-25-0000	10 - 25

All of the constituents of this adhesive product are listed on the TSCA inventory of chemical substances maintained by the US EPA, or are exempt from that listing. * Indicates this chemical is subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 (40CFR372).

indicates that this chemical is found on Proposition 65's List of chemicals known to the State of California to cause cancer or reproductive toxicity.

SECTION 4 - FIRST AID MEASURES

Contact with eves:

Flush eyes immediately with plenty of water for 15 minutes and seek medical advice immediately.

Skin contact: Inhalation: Ingestion:

Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. If irritation develops, seek medical advice. Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice. Rinse mouth with water. Give 1 or 2 glasses of water or milk to dilute. Do not induce vomiting. Seek medical advice immediately.

SECTION 5 - FIREFIGHTING MEASURES

Suitable Extinguishing Media: Unsuitable Extinguishing Media: Exposure Hazards: **Combustion Products:**

Dry chemical powder, carbon dioxide gas, foam, Halon, water fog Water spray or stream. Inhalation and dermal contact

Oxides of carbon, hydrogen chloride and smoke

HMIS NFPA 0-Minimal Health 1-Slight 2 2 3 Flammability 3 2-Moderate 0 0 3-Serious Reactivity В 4-Severe

Protection for Firefighters:

Self-contained breathing apparatus or full-face positive pressure airline masks.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Personal precautions:

Environmental Precautions:

Keep away from heat, sparks and open flame.

Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory protective equipment.

Prevent contact with skin or eyes (see section 8).

Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course. Clean up with sand or other inert absorbent material. Transfer to a closable steel vessel.

Methods for Cleaning up: Materials not to be used for clean up:

Aluminum or plastic containers

SECTION 7 - HANDLING AND STORAGE

Handling: Avoid breathing of vapor, avoid contact with eyes, skin and clothing.

Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods.

Do not eat, drink or smoke while handling

Store in ventilated room or shade below 44°C (110°F) and away from direct sunlight.

Keep away from ignition sources and incompatible materials: caustics, ammonia, inorganic acids, chlorinated compounds, strong oxidizers and isocyanates.

Follow all precautionary information on container label, product bulletins and solvent cementing literature.

SECTION 8 - PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION EXPOSURE LIMITS:

Component **ACGIHTLY** ACGIH STEL OSHA PEL OSHA STEL: Tetrahydrofuran (THF) 50 ppm 100 ppm 200 ppm Methyl Ethyl Ketone (MEK) 200 ppm 300 ppm 200 ppm Cyclohexanone 20 ppm 50 ppm 50 ppm

Engineering Controls:

Respiratory Protection:

Use local exhaust as needed

Monitoring:

Personal Protective Equipment (PPE):

Maintain breathing zone airborne concentrations below exposure limits.

Avoid contact with eyes, wear splash-proof chemical goggles, face shield, safety glasses (spectacles) with brow guards and side shields,

etc. as may be appropriate for the exposure.

practices and procedures are used for making structural bonds.

exhaust ventilation to remove airborne contaminants from employee breathing zone and to keep contaminants below levels listed above. With normal use, the Exposure Limit Value will not usually be reached. When limits approached, use respiratory protection equipment.

Skin Protection:

Eye Protection:

Prevent contact with the skin as much as possible. Butyl rubber gloves should be used for frequent immersion.

Use of solvent-resistant gloves or solvent-resistant barrier cream should provide adequate protection when normal adhesive application

Prevent inhalation of the solvents. Use in a well-ventilated room. Open doors and/or windows to ensure airflow and air changes. Use local

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0.88 ppm (Cyclohexanone)

> 1.0 (BUAC = 1)

Category 2

>2 (Air = 1)

Medium bodied

66°C (151°F) to 156°C (313°F)

UEL: 11.8% based on THF

LEL: 1.1% based on Cyclohexanone

129 mm Hg @ 20 ℃ (68 °F)based on THF

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance Odor:

Light Amber, medium syrupy liquid

Ketone

pH:

Not Applicable

Melting/Freezing Point:

-108.5℃ (-163.3℉) Based on first melting component: THF 66°C (151°F) Based on first boiling component: THF

Boiling Point: Flash Point:

-20℃ (-4°F) TCC based on THF

Specific Gravity: Solubility:

0.934 @23℃ (73°F) Solvent portion soluble in water. Resin portion separates out.

Partition Coefficient n-octanol/water:

Not Available 321 °C (610 °F) based on THF

Auto-ignition Temperature: Decomposition Temperature:

VOC Content:

Not Applicable

When applied as directed, per SCAQMD Rule 1168, Test Method 316A,VOC content is: ≤ 490 g/l. SECTION 10 - STABILITY AND REACTIVITY

Stability: Hazardous decomposition products:

Conditions to avoid: Incompatible Materials:

SECTION 11 - TOXICOLOGICAL INFORMATION

Inhalation, Eye and Skin Contact Likely Routes of Exposure:

Acute symptoms and effects:

<u>Teratogenicity</u>

Inhalation: **Eye Contact:** Severe overexposure may result in nausea, dizziness, headache. Can cause drowsiness, irritation of eyes and nasal passages. Vapors slightly uncomfortable. Overexposure may result in severe eye injury with corneal or conjunctival inflammation on contact with the liquid. Liquid contact may remove natural skin oils resulting in skin irritation. Dermatitis may occur with prolonged contact.

Oxidizers, strong acids and bases, amines, ammonia

Keep away from heat, sparks, open flame and other ignition sources.

Skin Contact: Ingestion:

May cause nausea, vomiting, diarrhea and mental sluggishness.

Chronic (long-term) effects:

Methyl Ethyl Ketone (MEK)

None known to humans

I D50

Toxicity: Oral: 2842 mg/kg (rat) Tetrahydrofuran (THF)

Oral: 2737 mg/kg (rat), Dermal: 6480 mg/kg (rabbit) Oral: 1535 mg/kg (rat), Dermal: 948 mg/kg (rabbit)

Not Established

Mutagenicity

Inhalation 3 hrs. 21,000 mg/m3 (rat) Inhalation 8 hrs. 23,500 mg/m3 (rat) Inhalation 4 hrs. 8,000 PPM (rat)

f.C50

Not Established

UN NUMBER/PACKING GROUP

Synergistic Products Sensitization to Product Embryotoxicity Not Established Not Established

Odor Threshold:

Boiling Range:

Flammability:

Evaporation Rate:

Vapor Pressure:

Vapor Density:

None in normal use. When forced to burn, this product gives off oxides of carbon, hydrogen chloride and smoke

Flammability Limits:

Other Data: Viscosity:

Reproductive Effects Not Established Not Established SECTION 12 - ECOLOGICAL INFORMATION

Ecotoxicity:

Cyclohexanone

In normal use, emission of volatile organic compounds (VOC's) to the air takes place, typically at a rate of \leq 490 g/l.

Mobility: Degradability: Bioaccumulation:

Biodegradable Minimal to none.

SECTION 13 - WASTE DISPOSAL CONSIDERATIONS

Follow local and national regulations. Consult disposal expert. SECTION 14 - TRANSPORT INFORMATION

Proper Shipping Name: Hazard Class:

Adhesives None

Secondary Risk:

Identification Number:

Packing Group: Label Required: PG II

Marine Pollutant:

Risk Phrases:

Safety Phrases:

UN 1133

Class 3 Flammable Liquid

EXCEPTION for Ground Shipping

DOT Limited Quantity: Up to 5L per inner packaging, 30 kg gross weight per package.

Consumer Commodity: Depending on packaging, these quantities may qualify under DOT as "ORM-D"

TDG INFORMATION

FLAMMABLE LIQUID 3 TDG CLASS: **ADHESIVES** SHIPPING NAME: UN 1133, PG II

SECTION 15 - REGULATORY INFORMATION

Precautionary Label Information: Highly Flammable, Irritant Symbols:

R11: Highly flammable.

R19: May form explosive peroxide

R20: Harmful by inhalation. S2: Keep out of the reach of children

S9: Keep container in a well-ventilated place.

S16: Keep away from sources of ignition - No smoking.

S25: Avoid contact with eyes.

Ingredient Listings: USA TSCA, Europe EINECS, Canada DSL, Australia

AICS, Korea ECL/TCCL, Japan MITI (ENCS)

R36/37: Irritating to eyes and respiratory system.

R66: Repeated exposure may cause skin dryness or cracking

R67: Vapors may cause drowsiness and dizziness S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S29: Do not empty into drains.

S33: Take precautionary measures against static discharges.

S46: If swallowed, seek medical advise immediately and show this container or label

SECTION 16 - OTHER INFORMATION

Specification Information:

Training necessary:

Department issuing data sheet: E-mail address:

IPS, Safety Health & Environmental Affairs

All ingredients are compliant with the requirements of the European Directive on RoHS (Restriction of Hazardous Substances).

<EHSinfo@ipscorp.com>

Yes, training in practices and procedures contained in product literature.

Reissue date / reason for reissue: Intended Use of Product:

12/14/2011 / Updated GHS Standard Format

Solvent cement for PVC / CPVC

This product is intended for use by skilled individuals at their own risk. The information contained herein is based on data considered accurate based on current state of knowledge and experience. However, no warranty is expressed or implied regarding the accuracy of this data or the results to be obtained from the use thereof.